

## Automatic coating system by R+H

Since 2015 the Polish window manufacturer Pozbud has relied on the painting system concepts of Range+Heine for industrial window coating.

The workpieces are suspended on the Power & Free conveyor and are treated with pre-lacquer as intermediate coating in the automatic spraying system dynflow. Afterwards, the final coating is made in an electrostatic double booth with prolac paint recovery. Drying is effected with two dryers equipped with circulating air dehumidifying. The constant process leads to a short and quick drying time. The intermediate grinding is made at the suspended workpiece while passing trough.



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## Technical specifications

parts dimension:

max. length: 4,000 mm

max. height: 3,000 mm

capacity:

approx. 220 beams in 8 hours